

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 76501***76501***

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November-16-11 7:52:34 AM

Item ID: K10003

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Saddle, D205-634-011

Start Date: 16/11/2011 Start Qty: 5.00

5

Cust Item ID:

Required Date: 30/11/2011 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: <i>pk</i> Memo	0.00 <i>Reo</i> 0.00				<i>11/11/23</i>	<i>638</i>	<i>50</i>	
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<i>11/11/23</i> <i>mf</i> <i>11-11-23</i>

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Picklist Print

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Page 1

Work Order ID: 76501

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O 11.03.11 per dsi9536
 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
S/S AN4-51A Bolt		Purchased	No			110	Each	164.0000	8	40			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST361		164							
				118628		14							
				118706		50							
				118983		50							
				119127		50							
S/S AN4-6A Bolt		Purchased	No			110	Each	5,062.0000	16	80			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		62							
				119127		62							
				ST516		5000							
				119017		5000							
S/S AN4C46A BOLT		Purchased	No			110	Each	17.0000	4	20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST360		17							
				118758		17							
S/S AN6-12A Bolt		Purchased	No			110	Each	61.0000	8	40			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST341		61							
				118838		11							
				119127		50							

107287x3

11x
29x

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Work Order ID: 76501

Parent Item: K10003

Start Date: 16/11/2011

Required Date: 30/11/2011

Parent Item Name: Saddle, D205-634-011

Start Qty: 5.00

Required Qty: 5.00

AN960JD416	NAS1149D0463J	Purchased	No	110	Each	0.0000
Washer						
AN960JD616	NAS1149D0663J	Purchased	No	110	Each	0.0000
Washer						
D2570		Manufactured	No	110	Each	196.0000
Bushing						

32 160
M 11/9077 SP
8 140
M 11/9075 SP
24 120
SP

Location Loc Qty Loc Code

ST017	196
66933	1
67759	6
72122	1
72960	41
73753	24
74438	23
74868	100

D2571		Manufactured	No	110	Each	11.0000
Saddle, Fwd Out 205						

Location Loc Qty Loc Code

ST425	11
73705	11

D2572		Manufactured	No	110	Each	8.0000
Saddle, Fwd In 205						

Location Loc Qty Loc Code

ST433	8
71107	2
73683	6

D2573		Manufactured	No	110	Each	7.0000
Saddle, Aft Out 205						

Location Loc Qty Loc Code

ST423	-5
73682	7
ST434	12

5x
B 760376 SP
11-11-23
SP 11-11-21
B 760377 SP
11-11-23
4x

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Work Order ID: 76501

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

D2574
Saddle, Aft In 205

Manufactured No

110 Each 7.0000

Location

Loc Qty

Loc Code

ST425

7

73684

7

Manufactured No

110 Each 86.0000

Location

Loc Qty

Loc Code

ST021

86

73495

86

Manufactured No

110 Each 37.0000

Location

Loc Qty

Loc Code

ST025

37

72136

1

73308

36

Manufactured No

110 Each 67.0000

Location

Loc Qty

Loc Code

ST025

67

72135

1

73309

66

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST474

2

62227

2

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST423

2

65703

2

D2747
Set Screw

Manufactured No

110 Each 86.0000

Location

Loc Qty

Loc Code

ST021

86

73495

86

Manufactured No

110 Each 37.0000

Location

Loc Qty

Loc Code

ST025

37

72136

1

73308

36

Manufactured No

110 Each 67.0000

Location

Loc Qty

Loc Code

ST025

67

72135

1

73309

66

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST474

2

62227

2

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST423

2

65703

2

D2877
Saddle Spacer

Manufactured No

110 Each 67.0000

Location

Loc Qty

Loc Code

ST025

67

72135

1

73309

66

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST474

2

62227

2

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST423

2

65703

2

D3405-041
Lug Assembly

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST474

2

62227

2

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST423

2

65703

2

D3405-043
Lug Assembly

Manufactured No

110 Each 2.0000

Location

Loc Qty

Loc Code

ST423

2

65703

2

1 ⁵ B 76375 SP. 11-11-23

1K
4 SP. 20

20K
2 SP. 10

1K
2 SP. 10

1K
1 SP. 5
B 74549 SP.

1 B 74550 SP. 11-11-21

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Work Order ID: 76501

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

D3407-041

Tow.Ring

Manufactured No

110 Each 15.0000

1 5

Location

Loc Qty

Loc Code

ST463

15

75029

15

Manufactured No

110 Each 61.0000

2 5x 10

Location

Loc Qty

Loc Code

ST053

61

73326

21

75044

40

Manufactured No

110 Each 70.0000

1 5

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

63

66848

3

71165

2

73493

58

Manufactured No

110 Each 64.0000

2 5x 10

Location

Loc Qty

Loc Code

ST065

64

73310

64

D3456-1

Washer

D3533-1

Set Screw

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Work Order ID: 76501

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 16/11/2011

Required Date: 30/11/2011

Start Qty: 5.00

Required Qty: 5.00

S
A

MS21042L4

Nut

Purchased

No

110

Each

11,616.000

24

120

Location

Loc Qty

Loc Code

ST300

616

117441

51

117601

374

118451

133

118927

58

ST516

6000

119017

6000

ST518

5000

119075

5000

S
A

MS21043-4

Nut

Purchased

No

110

Each

1,507.0000

5

25

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1467

117793

22

118686

470

119309

475

119546

500

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50						D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						AN4C46A	BOLT
53						D2570	BUSHING
54						MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24